

## 1858-Uberti Hand Modification (2005 or newer models)

For the cylinder to index properly, owner must follow the following instructions to modify hand. Please note that filing the outer edge of the hand will not affect the indexing of the black powder cylinder. The inside edge pushes the cylinder into battery. Before filing, place the cylinder in one of the safety notches and attempt to index the conversion cylinder. If the cylinder is pushed into battery, its good. Begin filing.

1. Place tape on frame of gun as shown to protect frame from scratches



2. Fully cock gun

3. Use a small file, hold @ approximately 45 degrees and file until half of the hand width (approximately 1/16") has a bevel on it as shown. It is not necessary to remove the hand to perform this modification.

